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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/578,440	06/23/2006	Shoji Aihara	P29897

CONFIRMATION NO. 9055

7055
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Title: Band saw machine, and saw blade attaching method, saw blade driving method and cutting method in band saw machine

Publication No. US-2007-0089576-A1

Publication Date: 04/26/2007

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